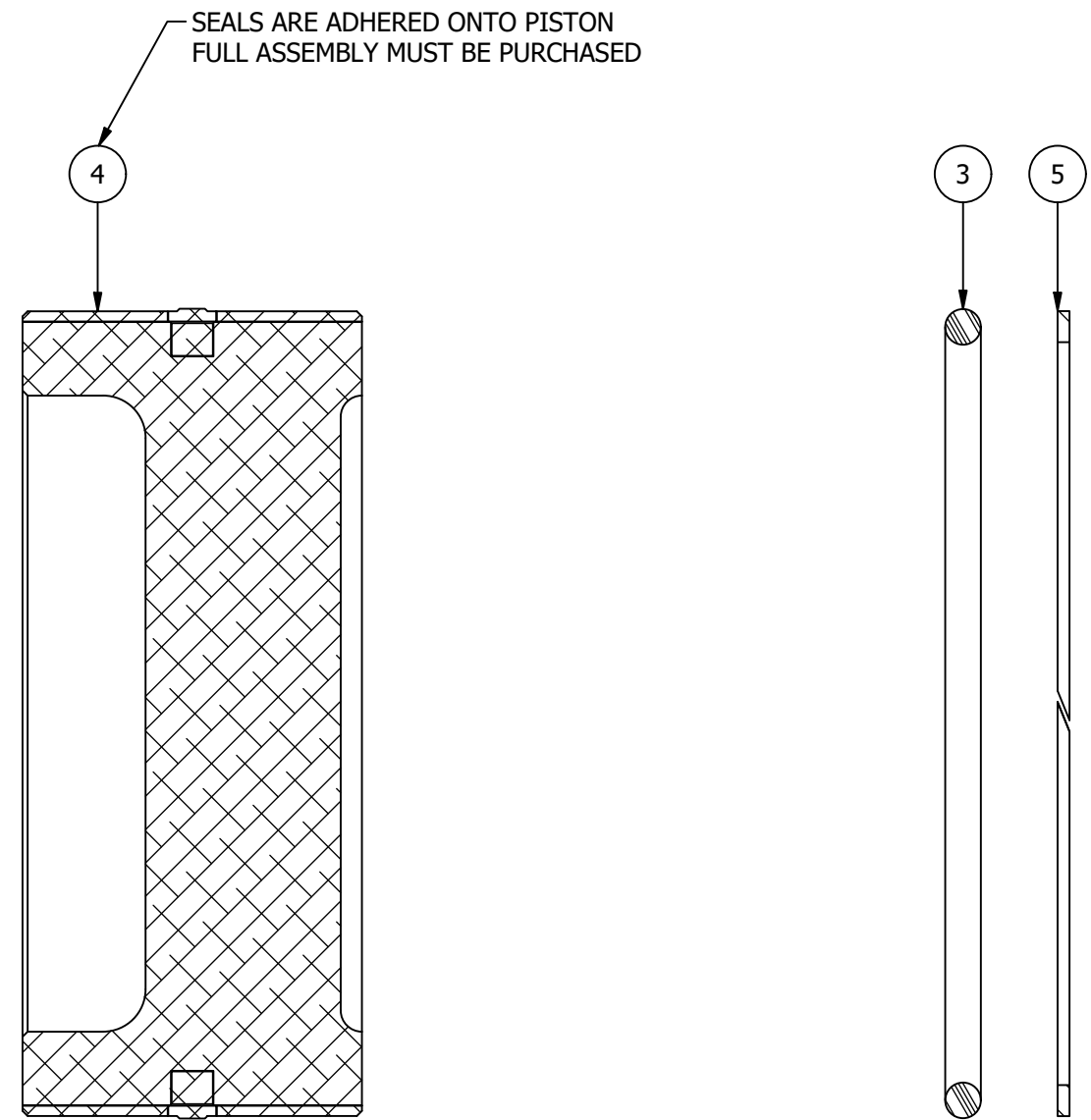
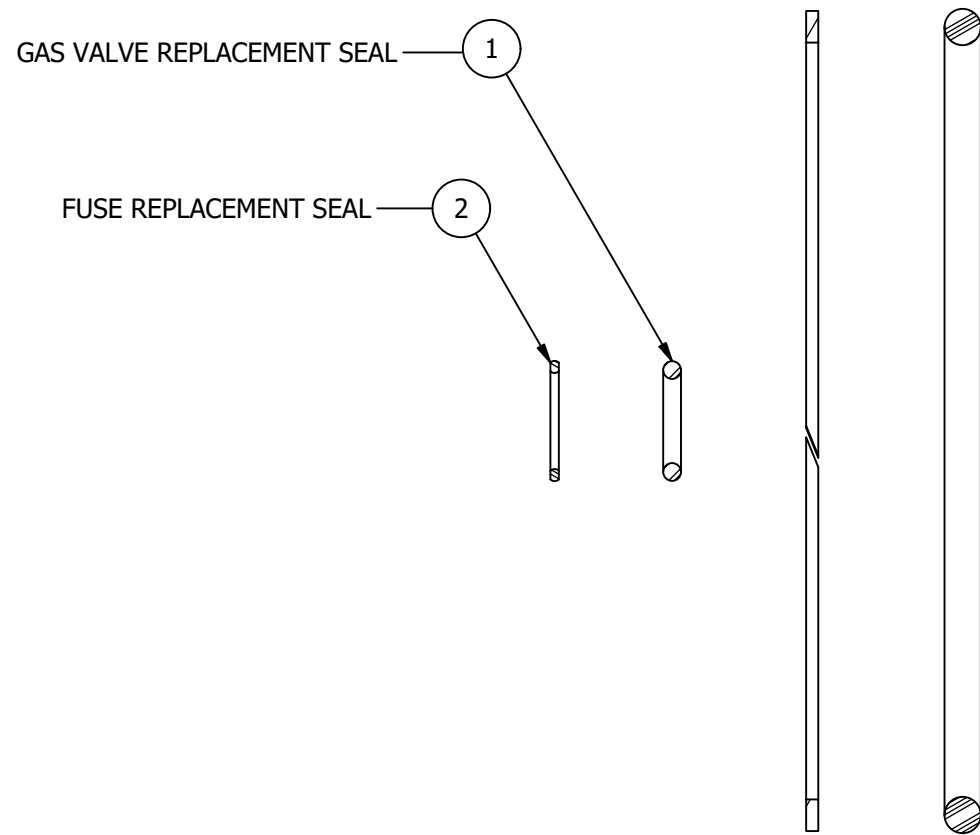


PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	GA-100117	O-RING	BUNA-N
2	1	GA-100475	O-RING	BUNA-N
3	2	GA-1128-9	O-RING	BUNA-N
4	1	PT-208840	PISTON ASSEMBLY	SEE NOTES
5	2	RG-100155	BACK-UP RING	TEFLON

REVISIONS		
REV	DESCRIPTION	DATE
A	SEE ECN	1/5/2015



SECTION VIEW

REFERENCE NOTES:

- 1). THIS SEAL/REPAIR KIT IS USED ACROSS ALL NEWER ACB LINE ACCUMULATORS THAT USE BUNA-NITRILE SEALS.
  - 1.1). ANY OF THESE ACCUMULATORS WITH A SERIAL # MORE RECENT THAN 14031334 HAVE BEEN ASSEMBLED W/ PT-208840.
  - 1.2). IN THE EVENT THE SERIAL # IS OLDER, SEAL/REPAIR KIT KT-203305-1 CAN BE USED.
  - 1.3). THIS SEAL KIT CAN BE USED ACROSS ALL ACB LINE ACCUMULATORS THAT USE BUNA-NITRILE SEALS (THIS KIT WILL WORK WITH OLDER SERIAL # ACB'S).
- 2). PT-208840 PISTON ASSEMBLY SEALS ARE MOLDED TO THE PISTON. IN THE EVENT PT-208840 SEALS REQUIRE REPLACEMENT, ENTIRE PT-208840 SHALL BE PURCHASED.

UNLESS OTHERWISE SPECIFIED:		<b>KOCSIS TECHNOLOGIES, INC.</b> 11755 South Austin Ave. Alsip, IL 60803	
<b>TOLERANCES:</b> 0.X = ± 0.XX = ± 0.XXX = ± ANGLES = ± FINISH = √ FRACTION = ±	○ INDICATES REFERENCE TO A NOTE △ INDICATES REFERENCE TO A REVISION ○ INDICATES REFERENCE TO BOM NUMBERS NOT SHOWN DO NOT APPLY <b>THIRD ANGLE PROJECTION:</b> 	<b>SEAL KIT</b>	
		PART NUMBER:	KT-208855
		REVISION:	A
		MATERIAL:	SEE PARTS LIST
SCALE:	NTS	WEIGHT:	3 LBS
THIS DOCUMENT AND ALL ACCOMPANYING INFORMATION AND DATA ARE AND REMAIN THE PROPERTY OF KOCSIS TECHNOLOGIES AND SHALL NOT BE USED, COPIED OR REPRODUCED WITHOUT THE WRITTEN CONSENT OF KOCSIS TECHNOLOGIES. DESIGN AND INVENTION RIGHTS ARE RESERVED.		ENGINEER:	J.KUJAK
		APPV'D BY:	J.KUJAK
		DATE:	1/5/2015
		FILENAME:	KT-208855.idw
		SHEET:	1 OF 1