### 9.3.1 TECHNICAL DATA

MAX OPERATING PRESSURE (PS): 420 bar

PRESSURE TEST (PT): 1.43 x PS

NOMINAL PASSAGE DIAMETER: 10mm, 20mm, 25mm, 32mm

**WORKING TEMPERATURE:** -40 ÷ +150

FLUID VISCOSITY RANGE: 10 ÷ 400 cSt

**RECOMMENDED VISCOSITY: 36 cSt** 

FLUID CONTAMINATION DEGREE: class 21/19/16 according to ISO 4406/99

SHUT-OFF VALVE: ball type

**SAFETY VALVE:** with DBDS 10 cartridge

**DISCHARGE VALVE:** manual and electric

**MOUNTING POSITION:** every position

**BODY MATERIAL:** - phosphated or galvanized carbon steel

in compliance with Directive 2002/95/EC (RoHS) to re-

sist to corrosion.
- nickel coating 25 - 40 µ

- stainless steel AISI 430 (only for BS25)

VALVES MATERIAL: - phosphated or galvanized carbon steel in com-

pliance with Directive 2002/95/EC (RoHS) to resist to

corrosion - stainless steel

### **SEALS MATERIAL:**

- **P** = Nitrile rubber (NBR)

- **F** = Low temp. nitrile rubber

- **K** = Hydrogenated nitrile (HNBR)

- **E** = Ethylene-propylene (EPDM)

- **V** = Fluorocarbon (FPM)

See Table 9.3B and/or section 1.5

# ACCUMULATOR SIDE CONNECTION:

- 3/4" BSP with O-Ring for chamfer

- 1"1/4 BSP with O-Ring for chamfer

- 2" BSP with O-Ring for chamfer

FLUID PORT CONNECTION: see Chapter 9.3.8

FLOW RATE: see Chapter 9.3.10

**POWER SUPPLY:** 24 VDC, 105 VDC, 110 VDC, 220 VDC, P=26W, 100%ED, IP65 in compliance with DIN 40050, connector in compliance with DIN 43650 type A 2 poles + earthling with AC voltage; the internal

connector has a bridge rectifier **WEIGHT:** see Chapter 9.3.8



9.3a

### 9.3.2 HYDRAULIC SYMBOL

See section 9.3.8

#### 9.3.3 DESCRIPTION

The EPE range of safety blocks BS is available in sizes NG10, NG20, NG25 and NG32. The safety blocks BS combine all the features to protect, isolate and discharge a hydraulic accumulator. The shut-off valve rotates of 90 degrees to instantly isolate the accumulator from the hydraulic system in emergency conditions or for maintenance. Once isolated, the accumulator can be discharged into a tank through a discharging valve with manual or electric controls. In version BS10 and BS20 when switching over the ball valve, the pump flow rate is stopped and simultaneously the accumulator discharged to the tank. During switching all three ports (P, A and T) are momentarily interconnected (negative switching overlap). Ball valves are not designed to be used as flow control valves; therefore they should always be either fully open or fully closed, to avoid damaging the sealing cups. The system security is ensured by a pressure PED an anti-tempering pressure valve certified CE/PED. The safety blocks BS allow easy and secure connection of an accumulator to a hydraulic system. Suitable for use with all types of bladder, piston and diaphragm accumulators, the compact and multifunction design allows saving space and reducing the wiring. By reducing the times required by the procedures of installation and maintenance, the security blocks BS help maximizing the productivity and profitability, minimizing the downtime of the system. For easy installation, we offer a full range of adapters, suitable for all standard fittings of any size and type. For diagnostic purposes and for continuous monitoring of pressure, all the security blocks BS are provided with a manometer connection of 1/4"BSP. The European Directive on pressure equipment 97/23/EC states that all accumulators must be provided with a safety device that intercepts, limit and discharge the pressure as well as allows carrying out the measurements. BS range satisfies all these requirements with a single and compact device. The safety block should always be mounted as close as possible to the accumulator.



### 9.3.4 PRESSURE RELIEF VALVE

The function of the pressure relief valve is to protect the accumulator during its operation. If the pressure exceeds the valve setting, this opens and discharges the fluid into the tank and allows the pressure in the system returning to a safe level. Thanks to its cartridge design, the pressure relief valve can be recalibrated to another pressure setting. This change requires a new approval according to PED 97/23 EC. The vessels discharge pressure expressed in bar, is stamped on the nameplate. The pressure relief valve is controlled and carefully sealed after approval in accordance with the rules of pressurized vessels. On their body there are stamped the CE mark, the certification ID and the serial number. All valves are supplied with a certificate attesting the calibration pressure. The documents provided with the pressure relief valve must be kept as they may be necessary in the event of repetition of the tests.

### Manual and electric discharge valve

The discharge valve allows the discharge of the accumulator fluid in the

tank. All models of the safety block BS have a manually operated valve. In addition to the manual valve on request, could be installed a discharging electrically-controlled valve.

### 9.3.5 SAFETY BLOCK ADVANTAGES

- dirt tolerant
- light weight
- compact
- simple construction
- quick response
- works well on water, low lubricity fluids
- quick, easy installation
- low cost

# 9.3.6 SEALS-TEMPERATURE-LIQUID COMPATIBILITY

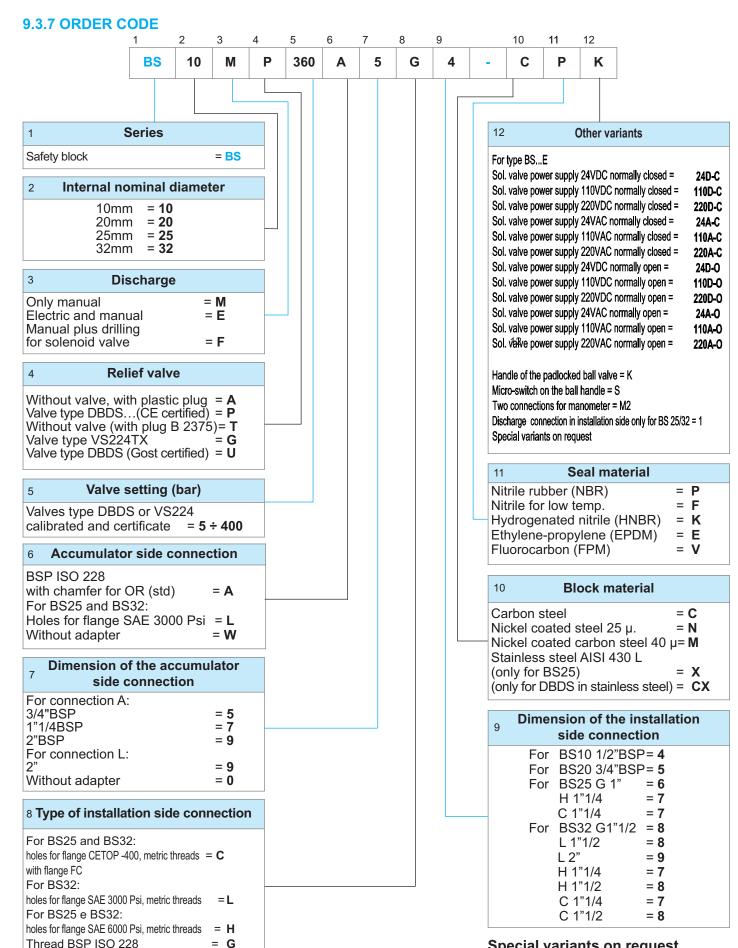
When selecting the additional seal variant, pay attention to the following non-binding notes with regard to hydraulic fluid, seals material and the permissive temperature range. (see Section 1.5)

| Code<br>letter | Polymer                     | ISO  | Temperature range (°C) | Some of the liquids compatible with the polymer                                                                                                                                                                                                                                                                                                                                                                      |
|----------------|-----------------------------|------|------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| P              | Standard nitrile (Perburan) | NBR  | -20 ÷ +80              | Aliphatic hydrocarbons (propane, butane, gasoline, oils, mineral greases, diesel fuel, fuel oil, kerosene), mineral greases and oils, HFA - HFB - HFC fluids, many dilute acids, alkalis, saline solutions, water, water glycol                                                                                                                                                                                      |
| F              | Low temperature nitrile     | NBR  | -40 ÷ +70              | The same as with standard nitrile + a number of different types of Freon. (This contains less acrylonitrile than the standard and is therefore more suitable for low temperatures, but its chemical resistance is slightly lower).                                                                                                                                                                                   |
| К              | Hydrogenated nitrile        | HNBR | -30 ÷ +130             | The same as with standard nitrile but with excellent performance at high and low temperatures.                                                                                                                                                                                                                                                                                                                       |
| E              | Ethylene-Propylene          | EPDM | 30 ÷ +100              | Hot water up to 100°C, glycol-based brake fluids, many organic and inorganic acids, detergents, solutions of sodium and potassium, phosphate ester-based hydraulic fluids, (HFD-R), silicone oils and greases, many polar solvents (alcohol, ketones, esters), Skydrol 500 and 7000, resistance to ozone, aging and weathering.                                                                                      |
| V              | Fluorocarbon                | FPM  | -10 ÷ +150             | Mineral oils and greases, non-flammable fluids of HFD group, silicone oils and greases, animal and vegetable oils and greases, aliphatic hydrocarbons (gasoline, butane, propane, natural gas), aromatics hydrocarbons (benzene, toluene), chlorinated hydrocarbons (Tetrachloroethylene, carbon tetrachloride), fuel (regular, super and containing methanol), excellent resistance to ozone, weathering and aging. |

9.3b

For other hydraulic fluid and/or temperatures, please consult us.

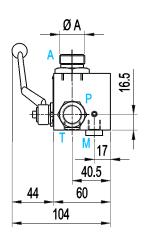


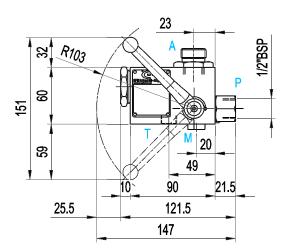


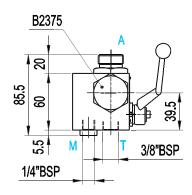


### 9.3.8 DIMENSIONS

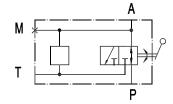
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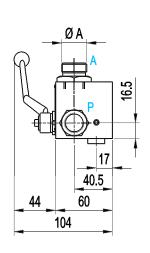


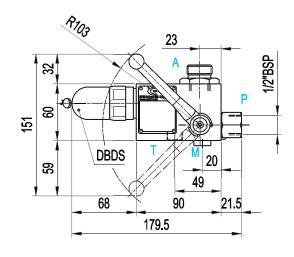
| Order code | ØA         | Weight |
|------------|------------|--------|
| BS10MTA5   | 3/4" BSP   | 2.7    |
| BS10MTA7   | 1" 1/4 BSP | 2.9    |
| BS10MTA9   | 2" BSP     | 3      |

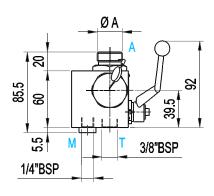


9.3ca

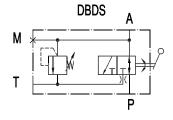
# BS10MP..A..G.. - ...







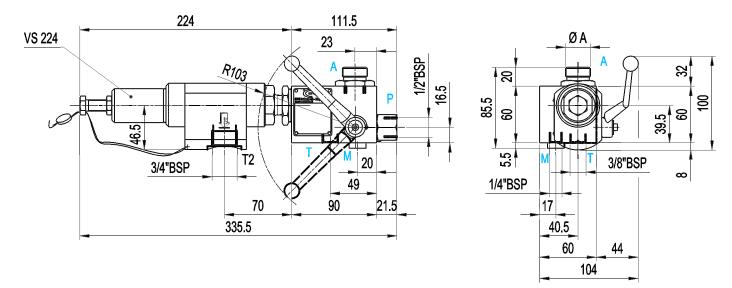
| Order code | ØA         | Weight |
|------------|------------|--------|
| BS10MPA5   | 3/4" BSP   | 3.2    |
| BS10MPA7   | 1" 1/4 BSP | 3.4    |
| BS10MPA9   | 2" BSP     | 3.5    |



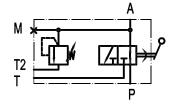
9.3cb



# BS10MG..A..G.. - ...

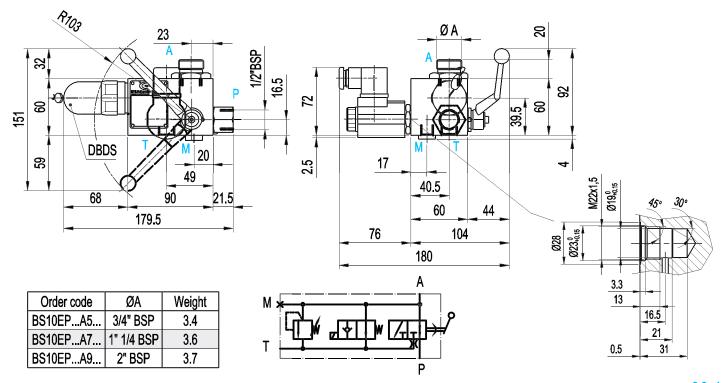


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS10MGA5   | 3/4" BSP   | 4.9    |
| BS10MGA7   | 1" 1/4 BSP | 5.1    |
| BS10MGA9   | 2" BSP     | 5.2    |



9.3cc

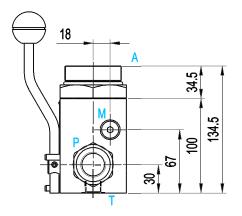
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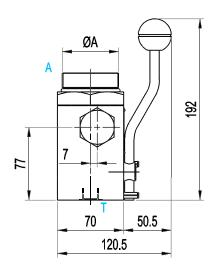
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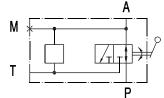
# BS20MT..A..G.. - ...



| B2375         | 27.5<br>33 |
|---------------|------------|
| 3/8"BSP       | 3/4"BSP    |
| 30.5          |            |
| 10 100<br>209 | 16.5       |
| M J           |            |

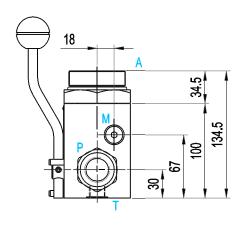


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS20MTA7   | 1" 1/4 BSP | 5.6    |
| BS20MTA9   | 2" BSP     | 6.1    |

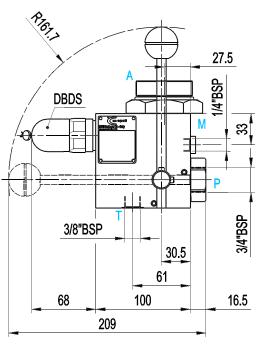


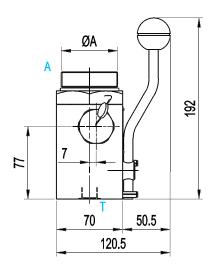
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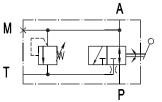
# BS20MP..A..G.. - ...



| Order code | ØA         | Weight |
|------------|------------|--------|
| BS20MPA7   | 1" 1/4 BSP | 6.1    |
| BS20MPA9   | 2" BSP     | 6.7    |



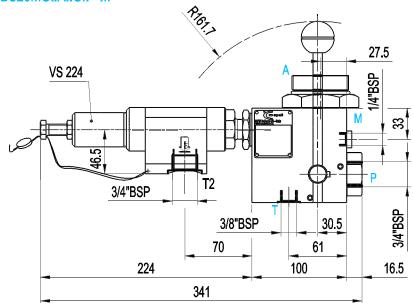


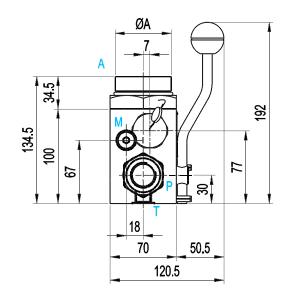


9.3cf

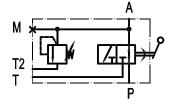






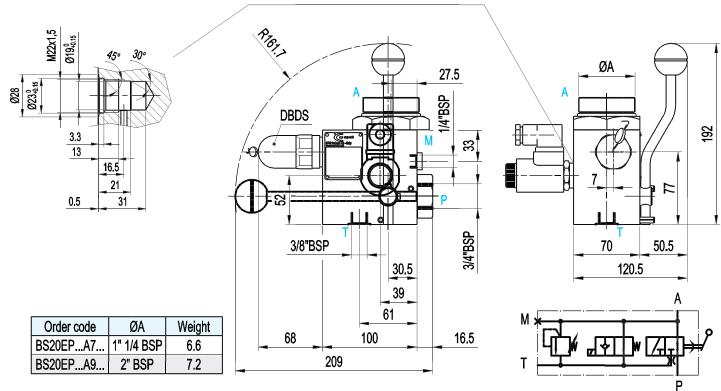


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS20MGA7   | 1" 1/4 BSP | 7.8    |
| BS20MGA9   | 2" BSP     | 8.3    |



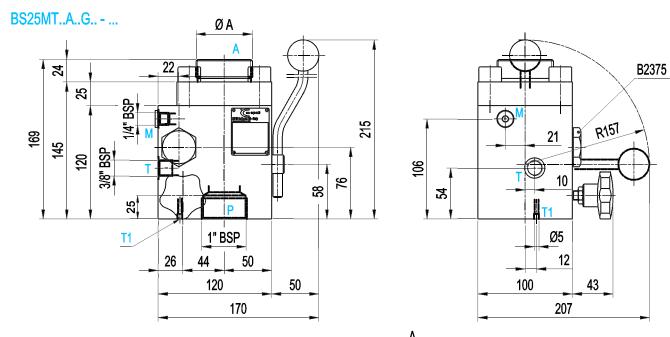
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# BS20EP..A..G.. - ...

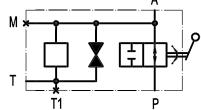


9.3ch



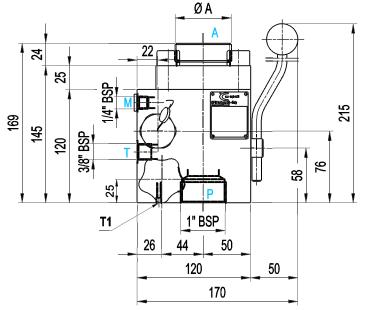


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS25MTA7   | 1" 1/4 BSP | 12.4   |
| BS25MTA9   | 2" BSP     | 12.5   |

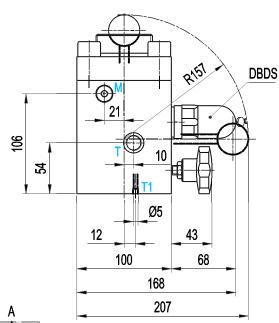


9.3ci





|             | <u> </u> |
|-------------|----------|
| M * F       |          |
| LIT   X   T |          |
|             |          |
| T1          | P        |



 Order code
 ØA
 Weight

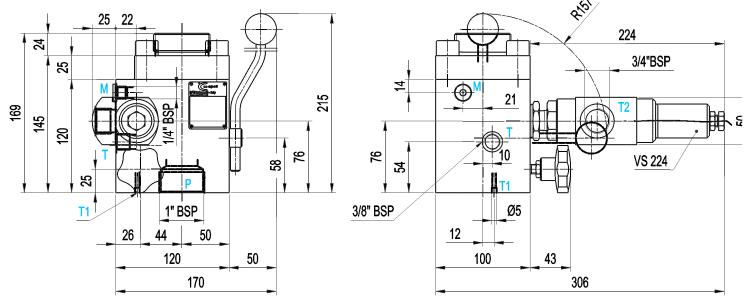
 BS25MP...A7...
 1" 1/4 BSP
 12.7

 BS25MP...A9...
 2" BSP
 12.9

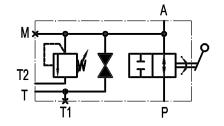
9.3cj





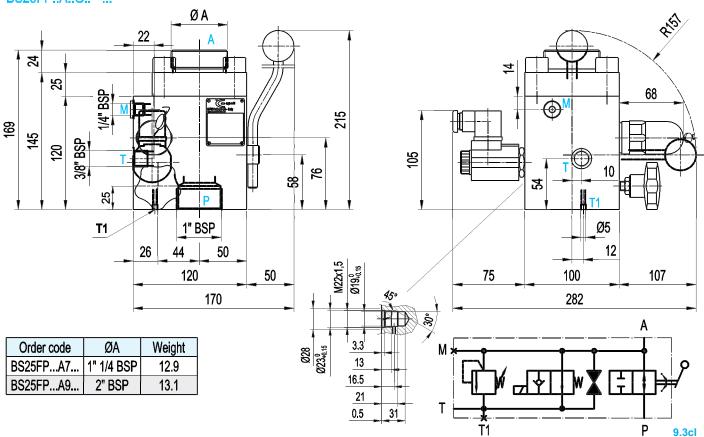


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS25EGA7   | 1" 1/4 BSP | 14.5   |
| BS25EGA9   | 2" BSP     | 14.6   |

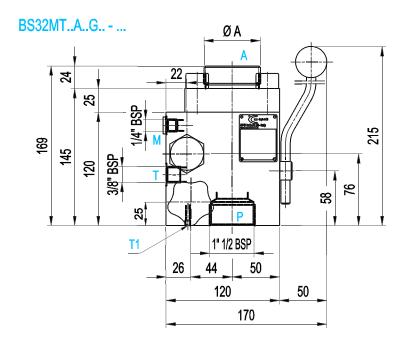


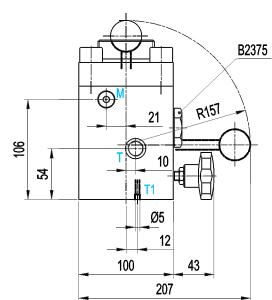
9.3ck

# BS25FP..A..G.. - ...



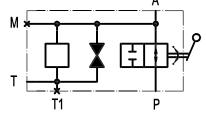




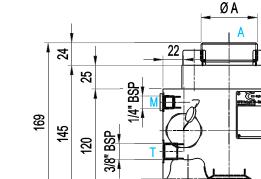


| Order code | ØA         | Weight |
|------------|------------|--------|
| BS32MTA7   | 1" 1/4 BSP | 12.4   |
| BS32MTA9   | 2" BSP     | 12.5   |

BS32MP..A..G.. - ...



9.3cm



25

**T1** 

26

1" 1/2 BSP

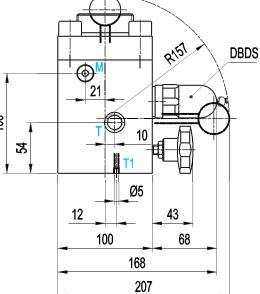
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170

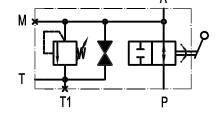
44

120





| Order code | ØA         | Weight |  |
|------------|------------|--------|--|
| BS32MPA7   | 1" 1/4 BSP | 12.7   |  |
| BS32MPA9   | 2" BSP     | 12.9   |  |



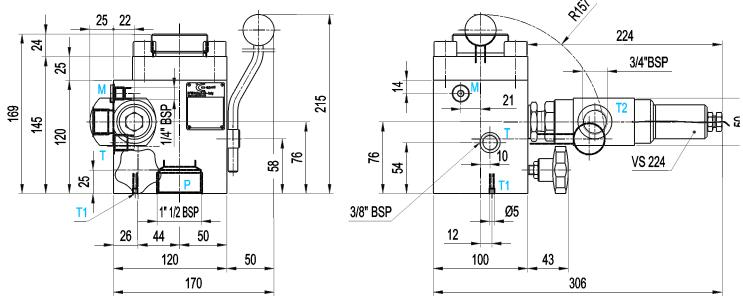
9.3cn

22

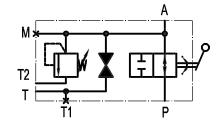
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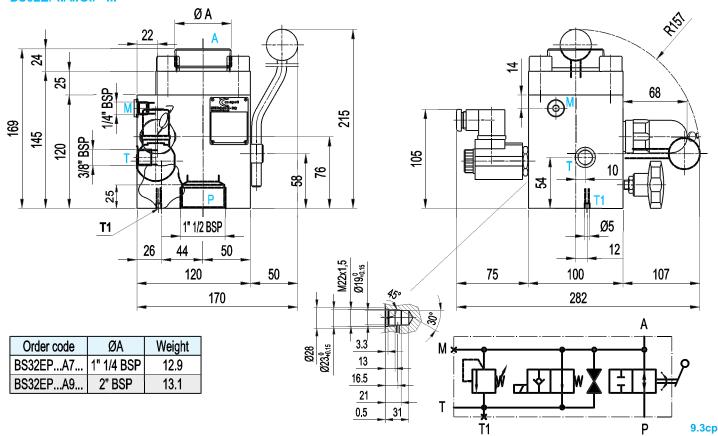


| Order code | ØA         | Weight |  |
|------------|------------|--------|--|
| BS32MGA7   | 1" 1/4 BSP | 14.5   |  |
| BS32MGA9   | 2" BSP     | 14.6   |  |

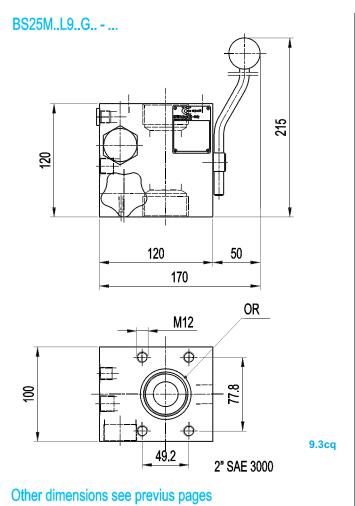


9.3co

# BS32EP..A..G.. - ...







BS32M.L9..G.. - ...

120
170

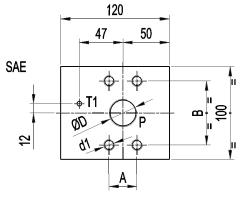
OR

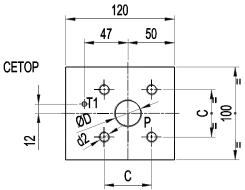
M12

9.3cr

2" SAE 3000

Other dimensions see previus pages





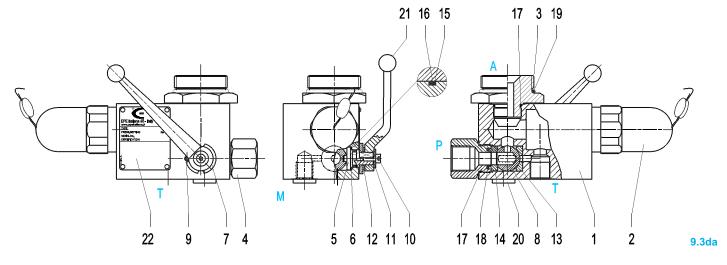
| _     | On request      |      |      |                   |             |                  |          |      |              |
|-------|-----------------|------|------|-------------------|-------------|------------------|----------|------|--------------|
| Type. | For SAE Flanges |      |      | For CETOP Flanges |             |                  |          |      |              |
|       |                 | Α    | В    | d1                | Thread deep |                  | С        | d2   | Thread deep  |
| BS25  | 1" 1/4 SAE 6000 | 31,6 | 66,7 | M14               | 24          | CETOP 1" 1/4-400 | 51,6     | M12  | 20           |
|       | 1" 1/4 SAE 6000 | 31,6 | 66,7 | M14               | 24          | CETOP 1" 1/4-400 | 51,6     | M12  | 20           |
| BS32  | 1" 1/2 SAE 6000 | 36,7 | 79,4 | M16               | 24          |                  |          |      |              |
| D332  | 1" 1/2 SAE 3000 | 35,7 | 70   | M12               | 20          | CETOP 1" 1/2-400 | 60,1 M14 | M14  | 24           |
|       | 2" SAE 3000     | 42,9 | 77,8 | M12               | 20          | CETOP 1 1/2-400  |          | IVIT | <del> </del> |

9.3ct

9.3cs



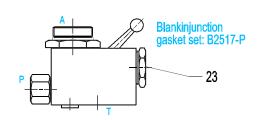
### 9.3.9.1 BS10 SPARE PARTS CODES



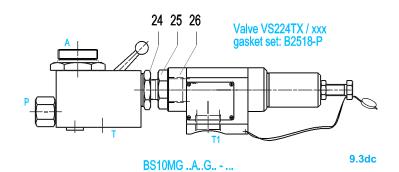
BS10MP ..A..G.. - ...

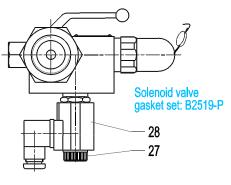
| Item      | Description                               | Q.ty | Order code                                                                          |
|-----------|-------------------------------------------|------|-------------------------------------------------------------------------------------|
| 1         | Body block BS10                           | 1    | Not supplied as spare part                                                          |
| 2         | Safety valve DBD10 k 1                    | 1    | DBD 10 k 1                                                                          |
| 3         | Niple side accumulator                    | 1    | 3/4" B10450 - **<br>1" 1/4 B10451 - **<br>2" B10452 - **                            |
| 4         | Niple installation side                   | 1    | B11855 - **                                                                         |
| 5         | Pin ball                                  | 1    | B11856 - **                                                                         |
| 6         | Gasket                                    | 1    | B11857 - *                                                                          |
| 7         | Washers stop end                          | 1    | B11858 - C                                                                          |
| 8         | Ball DN10                                 | 1    | 0052S906831RN                                                                       |
| 9         | Spring pins 4x8 UNI 6873                  | 1    | 0023E4x8C                                                                           |
| 10        | Hex. socket head cap screws M4x10 UNI5931 | 1    | 0022VTCEIM4x10CZ                                                                    |
| 11        | Large whaser Ø4x12x1 UNI 6593             | 1    | 0021RL4x12x1CZ                                                                      |
| 12        | Whaser Ø10 UNI 6592                       | 1    | 0021RP10CZ                                                                          |
| 13        | Seal for ball Ø10                         | 1    | 0013G914497RN                                                                       |
| 14        | Seal for ball Ø10                         | 1    | 0013G913112RN                                                                       |
| 15        | Antiextrusion ring Parbak                 | 1    | 0011P8012 - *                                                                       |
| 16        | "O" ring                                  | 1    | 0010R2037 - *                                                                       |
| 17        | "O" ring                                  | 2    | 0010M20x2 - *                                                                       |
| 18        | "O" ring                                  | 1    | 0010M12x2 - *                                                                       |
| 19        | "O" ring                                  | 1    | 0010R3150 - *                                                                       |
| 20        | Plug with rubber seals 1/4" BSP           | 1    | 0031TG2                                                                             |
| 21        | Handle for BS10                           | 1    | B10100-A                                                                            |
| 22        | Description plate                         | 1    | B11024 - 6 - A                                                                      |
| 23        | Blankinjunction side accumulatorg plug    | 1    | B2375 - **/*                                                                        |
| 24        | Adapter                                   | 1    | B10456-C                                                                            |
| 25        | Nipple                                    | 1    | B11638-C                                                                            |
| 26        | Valve VS 224 TX                           | 1    | VS224TX / xxx                                                                       |
| 27        | Complete solenoid valve                   | 1    | Normally open B2372-xxx-O<br>Normally closed B2395-xxx-C                            |
| 28        | Coil + connector                          | 1    | B2370-xxx                                                                           |
|           | Standard nipple ass. (parts 3-17-19)      |      | 3/4" N-M22/1.5A5 - ** - *<br>1" 1/4 N-M22/1.5A7 - ** - *<br>2" N-M22/1.5A9 - ** - * |
|           | Safety block gasket sets                  |      | B 2140-*                                                                            |
| Ball sets |                                           | 1    | B 2132-*                                                                            |

<sup>\*</sup> Gasket material \*\* Component material



BS10MT ..A..G.. - ...





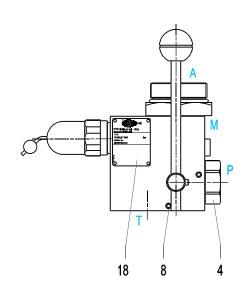
BS10EP ..A..G.. - ...

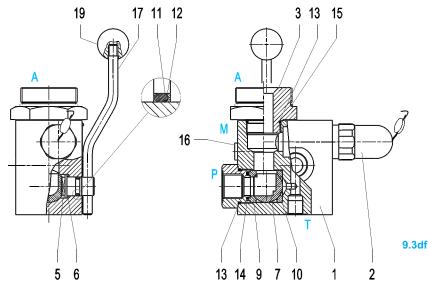
9.3db

9.3de



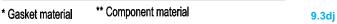
### 9.3.9.2 BS20 SPARE PARTS CODES

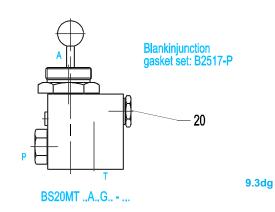


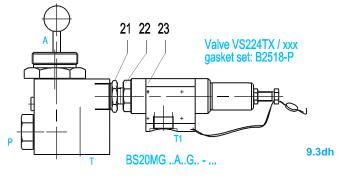


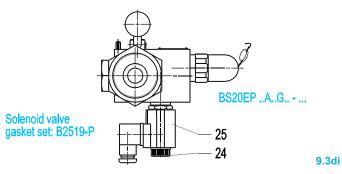
| BS20M     |      |      |   |
|-----------|------|------|---|
| DC:// IK/ | 10 / | 1 12 | _ |
|           |      |      |   |

| Item | Description                            | Q.ty | Order code                                               |
|------|----------------------------------------|------|----------------------------------------------------------|
| 1    | Body block BS20                        | 1    | Not supplied as spare part                               |
| 2    | Safety valve DBD 10 k 1                | 1    | DBD 10 k 1                                               |
| 3    | Niple side accumulator                 | 1    | 1" 1/4 B10470 - **<br>2" B10471 - **                     |
| 4    | Niple installation side                | 1    | B10463 - **                                              |
| 5    | Pin ball                               | 1    | B10462 - **                                              |
| 6    | Gasket                                 | 1    | B10487 - *                                               |
| 7    | Ball DN20                              | 1    | 0052S906356RN                                            |
| 8    | Spring pins 6x26 UNI 6873              | 2    | 0023E6x26C                                               |
| 9    | Seal for ball Ø20                      | 1    | 0013G913911RN                                            |
| 10   | Seal for ball Ø20                      | 1    | 0013G914051RN                                            |
| 11   | Antiextrusion ring Parbak              | 1    | 0011P8113 - *                                            |
| 12   | "O" ring                               | 1    | 0010R0119 - *                                            |
| 13   | "O" ring                               | 2    | 0010R3131 - *                                            |
| 14   | "O" ring                               | 1    | 0010M24x3 - *                                            |
| 15   | "O" ring                               | 1    | 0010R3218 - *                                            |
| 16   | Plug with rubber seals 1/4" BSP        | 1    | 0031TG2                                                  |
| 17   | Handle for BS20                        | 1    | B10482 - **                                              |
| 18   | Description plate                      | 1    | B11024 - 6 - A                                           |
| 19   | Knob M10                               | 1    | 0055PS.35-M10-EA                                         |
| 20   | Blankinjunction side accumulatorg plug | 1    | B2375 - **/*                                             |
| 21   | Adapter                                | 1    | B10456-C                                                 |
| 22   | Nipple                                 | 1    | B11638-C                                                 |
| 23   | Valve VS 224 TX                        | 1    | VS224TX / xxx                                            |
| 24   | Complete solenoid valve                | 1    | Normally open B2372-xxx-O<br>Normally closed B2395-xxx-C |
| 25   | Coil + connector                       | 1    | B2370-xxx                                                |
| S    | Standard nipple ass. (parts 3-13-15)   |      | 1" 1/4 N-M36/1 5A7 ** *<br>2" N-M36/1.5A9 ** *           |
|      | Safety block gasket sets               |      | B 2141 - *                                               |
|      | Ball sets                              |      | B 2133 - *                                               |



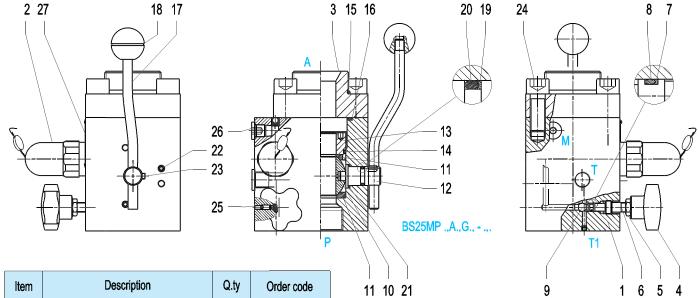






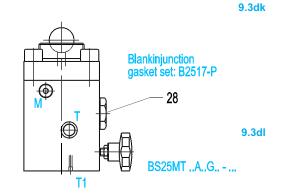


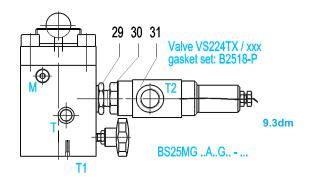
### 9.3.9.3 BS25 SPARE PARTS CODES

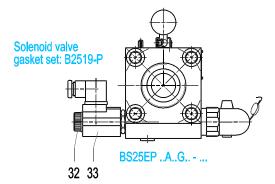


| Item      | Description                                       | Q.ty | Order code                                               |
|-----------|---------------------------------------------------|------|----------------------------------------------------------|
| 1         | Body block BS25                                   | 1    | Not supplied as spare part                               |
| 2         | Safety valve DBD 10 k 1                           | 1    | DBD 10 k 1                                               |
| 3         | Flange accumulator side                           | 1    | 1" 1/4 B10473 - **<br>2" B10349 - 1 - **                 |
| 4         | Knob M10                                          | 1    | 055MVC.192/50B-M10EA                                     |
| 5         | Hex. nut M10 UNI 5588                             | 1    | 0020DNM10CZ                                              |
| 6         | Manual discharge pin                              | 1    | B10417 - **                                              |
| 7         | Antiextrusion ring Parbak                         | 1    | 0011P8009 - *                                            |
| 8         | "O" ring                                          | 1    | 0010R2021 - *                                            |
| 9         | Ball Ø8.5                                         | 1    | 0051S8.5-C                                               |
| 10        | Ball DN25                                         | 1    | 0052S906063RN                                            |
| 11        | Seal for ball Ø25                                 | 2    | 0013G913912RN                                            |
| 12        | Pin for ball                                      | 1    | B10498 - **                                              |
| 13        | Ring nut                                          | 1    | B10494 - **                                              |
| 14        | "O" ring                                          | 1    | 0010R3150 - *                                            |
| 15        | "O" ring                                          | 1    | 0010R3218 - *                                            |
| 16        | "O" ring                                          | 1    | 0010R0159 - *                                            |
| 17        | Handle                                            | 1    | B10482 - **                                              |
| 18        | Knob M10                                          | 1    | 0055PS.35-M10-EA                                         |
| 19        | Antiextrusion ring Parbak                         | 1    | 0011P8113 - *                                            |
| 20        | "O" ring                                          | 1    | 0010R0119 - *                                            |
| 21        | Seal for pin                                      | 1    | B10487 - *                                               |
| 22        | Spring pin 6x26 UNI 6873                          | 2    | 0023E6x26CZ                                              |
| 23        | Set screw M6x8 UNI 5923-67                        | 1    | 0022VSTEIM6x8CZ                                          |
| 24        | Hex. socket head cap screws M16x40 UNI5931        | 4    | 0022VTCEIM16x40CZ                                        |
| 25        | Set screw M5x12 UNI 5925-67                       | 1    | 0022VSTEIM5x12CZ                                         |
| 26        | Plug with rubber seal 1/4" BSP                    | 1    | 0031TG2                                                  |
| 27        | Description plate                                 | 1    | B11024 - 6 - A                                           |
| 28        | Blankinjunction side accumulatorg plug            | 1    | B2375 - ** / *                                           |
| 29        | Adapter                                           | 1    | B10456-C                                                 |
| 30        | Nipple                                            | 1    | B11638-C                                                 |
| 31        | Valve VS 224 TX                                   | 1    | VS224TX / xxx                                            |
| 32        | Complete solenoid valve                           | 1    | Normally open B2372-xxx-O<br>Normally closed B2395-xxx-C |
| 33        | Coil + connector                                  | 1    | B2370-xxx                                                |
| Standard  | flange accumulator assembly ( parts 3 - 15 - 16 ) | 1    | 1" 1/4   F 2454 A7 - ** / *<br>2"   F 2454 A9 - ** / *   |
|           | Safety block gasket sets                          | 1    | B 2142 - *                                               |
| Ball sets |                                                   | 1    | B 2134 - *                                               |

<sup>\*</sup> Gasket material \*\* Component material 9.3do



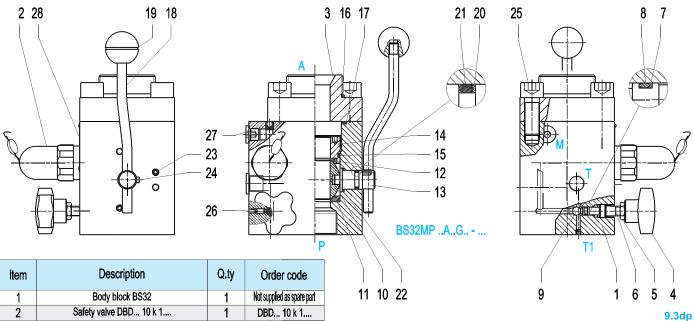




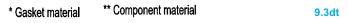
<sup>9.3</sup>dn

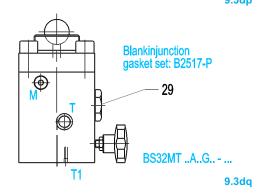


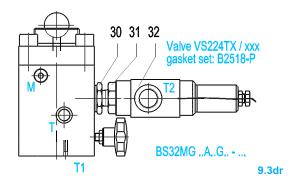
### 9.3.9.4 BS32 SPARE PARTS CODES

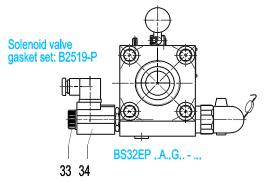


| Maria                    | Description                                       | Λ 5. | 0.44.                                                    |
|--------------------------|---------------------------------------------------|------|----------------------------------------------------------|
| Item                     | Description                                       | Q.ty | Order code                                               |
| 1                        | Body block BS32                                   | 1    | Not supplied as spare part                               |
| 2                        | Safety valve DBD 10 k 1                           | 1    | DBD 10 k 1                                               |
| 3                        | Flange accumulator side                           | 1    | 2" B10349 - 1 - **                                       |
| 4                        | Knob M10                                          | 1    | 055MVC.192/50BM10EA                                      |
| 5                        | Hex. nut M10 UNI 5588                             | 1    | 0020DNM10CZ                                              |
| 6                        | Manual discharge pin                              | 1    | B10417 - **                                              |
| 7                        | Antiextrusion ring Parbak                         | 1    | 0011P8009 - *                                            |
| 8                        | "O" ring                                          | 1    | 0010R2021 - *                                            |
| 9                        | Ball Ø8.5                                         | 1    | 0051S8.5-C                                               |
| 10                       | Ball DN32                                         | 1    | 0052S907744RN                                            |
| 11                       | Seal for ball Ø32                                 | 1    | 0013G913815RN                                            |
| 12                       | Seal for ball Ø32                                 | 1    | 0013G913813RN                                            |
| 13                       | Pin for ball                                      | 1    | B10480R - **                                             |
| 14                       | Ring nut                                          | 1    | B10478R - **                                             |
| 15                       | "O" ring                                          | 1    | 0010R3181 - *                                            |
| 16                       | "O" ring                                          | 1    | 0010R3218 - *                                            |
| 17                       | "O" ring                                          | 1    | 0010R0164 - *                                            |
| 18                       | Handle                                            | 1    | B10482 - **                                              |
| 19                       | Knob M10                                          | 1    | 0055PS 35-M10-EA                                         |
| 20                       | Antiextrusion ring Parbak                         | 1    | 0011P8113 - *                                            |
| 21                       | "O" ring                                          | 1    | 0010R0119 - *                                            |
| 22                       | Seal for pin                                      | 1    | B10487 - *                                               |
| 23                       | Spring pin 6x26 UNI 6873                          | 2    | 0023E6x26CZ                                              |
| 24                       | Set screw M6x8 UNI 5923-67                        | 1    | 0022VSTEIM6x8CZ                                          |
| 25                       | Hex. socket head cap screws M16x40 UNI5931        | 4    | 0022VTCEIM16x40CZ                                        |
| 26                       | Set screw M5x12 UNI 5925-67                       | 1    | 0022VSTEIM5x12CZ                                         |
| 27                       | Plug with rubber seal 1/4" BSP                    | 1    | 0031TG2                                                  |
| 28                       | Description plate                                 | 1    | B11024 - 6 - A                                           |
| 29                       | Blankinjunction side accumulatorg plug            | 1    | B2375 - ** / *                                           |
| 30                       | Adapter                                           | 1    | B10456-C                                                 |
| 31                       | Nipple                                            | 1    | B11638-C                                                 |
| 32                       | Valve VS 224 TX                                   | 1    | VS224TX / xxx                                            |
| 33                       | Complete solenoid valve                           | 1    | Normally open B2372-xxx-O<br>Normally closed B2395-xxx-C |
| 34                       | Coil + connector                                  | 1    | B2370-xxx                                                |
| Standard                 | flange accumulator assembly ( parts 3 - 16 - 17 ) | 1    | 2" F 2454 A9 **/*                                        |
| Safety block gasket sets |                                                   | 1    | B 2143 - *                                               |
|                          | Ball sets                                         | 1    | B 2135 - *                                               |





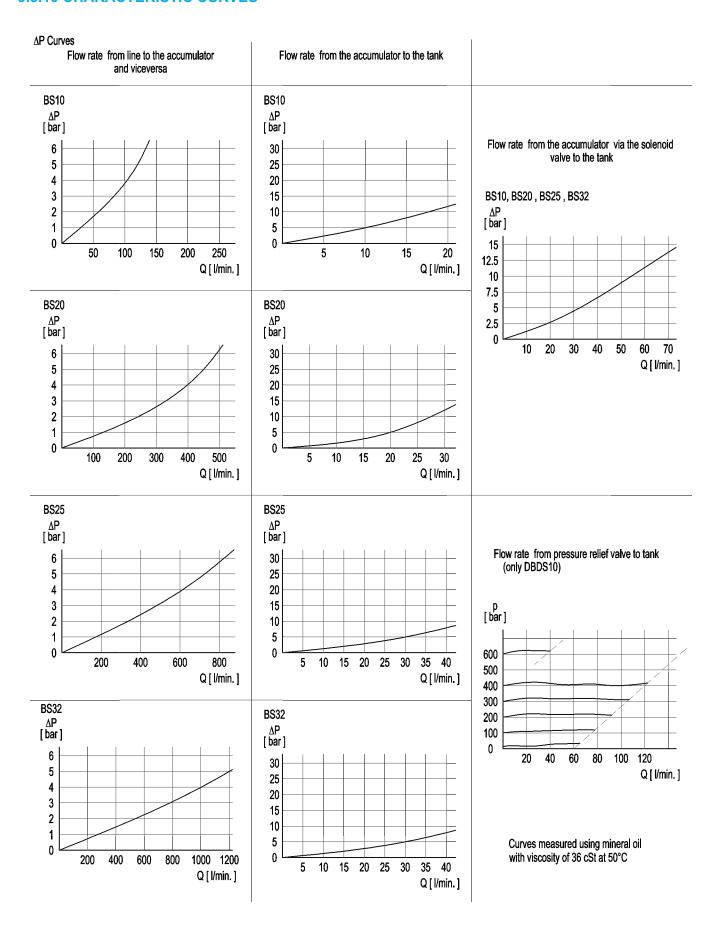




<sup>9.3</sup>ds



### 9.3.10 CHARACTERISTIC CURVES





### 9.3.11 EUROPEAN MARKET

Directive 97/23/EC provides that pressure equipment, in which it's reasonably expected to be exceeded the allowable limits, should be provided with adequate protective equipment; for example, safety accessories such as the valves or the safety blocks type DBDS or BS. These devices shall prevent that pressure permanently exceeds the maximum allowable pressure PS of the equipment protected by them. However, it is permissible a pressure peak of short duration limited to 10% of the maximum allowable pressure. For the choice and sizing of the adequate safety device, the User should refer to specific standards. In accordance with the regulations 97/23/EC, the safety valves are classified in Category IV.

### 9.3.12 ACCESSORIES

For safety valve type VS, see section 8.1 For safety valve type DBDS, see section 9.1 For fluid side adapter, see section 9.4 For single acting flow control valves, see section 12.5

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