# KF Series **Differential Pressure Indicating Controller**

## Model KFD

#### **OVERVIEW**

The KF Series instruments are field installed type of pneumatic indicating controllers which are used to measure and control the various types of process variables such as differential pressures (flows), temperatures, pressures and liquid levels.

Model KFD Differential Pressure Indicating Controllers (adjustable range type) indicate and control a process variable by converting its differential-pressure change into mechanical displacement of a torque tube or a torque arm.

Indicating transmitters and indicating transmitting controllers also are available as well as indicating controllers. The controllers are available either in the local type to set the set-point value with the knob on the instrument or in the cascade type (remote type) to set the set-point value with a pneumatic signal.



#### **FEATURES**

- A wide variety of measuring elements and control mechanisms are available to meet various applications.
- A pneumatic circuit board and a heat-resistant weatherproof sturdy case are used, thereby greatly improving the durability and reliability.
- The pneumatic circuit board system allows to readily add or eliminate control mechanisms and units, thereby enhancing the system modifications and expansion flexibility
- Interchangeable parts are used to the maximum practicable extent, thereby reducing the number of parts to be kept in stock.
- The detecting section is identical with that of the pressure transmitter of PREX3000 Pneumatic Transmitter Series.

## **SPECIFICATIONS**

#### Standard specification

	Ite	m	Specifications Specifications Specifications Specifications Specifications Specifications Specification Specificat								
Detector	Section										
Model No.	Type of detector	Measuring range (continuously adjustable)	Process connection	Pressure limit	Overload protection	Suppression (max.)	Elevation (max.)				
11	Standard type	0-25 to 0-500 kPa {0-2,500 to 50,000 mm H <sub>2</sub> O}	Rc ½ or ½ NPT internal thread {center to center: 54 mm}	-50 kPa to 10 MPa {-0.5 to 100 kgf/cm²} (PVC cover; -10 kPa to 1 MPa{-0.1 to 10 kgf/cm²})		500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H <sub>2</sub> O}				
22		0-2.5 to 0-53.9 kPa {0-250 to 5,500 mm H <sub>2</sub> O}				53.9 kPa {5,500 mm H₂O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				
33		0-0.5 to 0-6 kPa {0-50 to 600 mm H <sub>2</sub> O}	Rc ½ or ½ NPT internal thread (center to center: 54 mm, PVC cover : 71 mm)	-50kPa to +3.5 MPa {0.5 to 35 kgf/cm²} (PVC cover; -10kPa to 1 MPa{-0.1 to 10 kgf/cm²}	To 3.5 MPa {35 kgf/cm <sup>2</sup> } in either direction.	6 kPa {600 mm H₂O}	5.5 kPa {550 mm H₂C				
44		0-0.1 to 0-1.2 kPa {0-10 to 120 mm H <sub>2</sub> O}	Rc ½ or ½ NPT internal thread (center to center: 54 mm)	-1.5kPa to + 0.5 MPa $\{-150 \text{mm H}_2\text{O to +5} \text{kgf/cm}^2\}$	To 0.5 MPa {5 kgf/cm²} in either direction.	1.2 kPa {120 mm H₂O}	1.1 kPa {110 mm H <sub>2</sub> C				
61	Flange type	0-25 to 0-500 kPa {0-2,500 to 0-50,000 mm H <sub>2</sub> O}	HP side: Flange Flush diaphragm type; 80 mm -JIS10K,30K(RF)equiv. flange 3 in. ANSI 150, 300(RF)equiv. flange Extended diaphragm type; 100 mm-JIS10K,30K(RF) equiv.flange 4 inANSI150,300(RF) equiv.flange Length of extended part; 100 or 150 mm	-50 kPa {-0.5 kgf/cm²} to maxi- mum flange rated pres- sure.	To maximum flange rated pressure in either direction.	500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H <sub>2</sub> O}				
62		0-2.5 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}	LP side;Rc ½ or ½ NPT internal thread			53.9 kPa {5,500 mm H₂O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				
71	Remote seal dia phragm type	0-25 to 0-500 kPa {0-2,500 to 0-50,000 mm H <sub>2</sub> O}	Flange connection(both HP and LP side) Flush diaphragm type; 80mm -JIS10K,30K(RF) equiv.flange 3 in ANSI 150, 300(RF) equiv. flange Extended diaphragm type; 100 mm -JIS10K,30K(RF) equiv.flange 4 inANSI150,300(RF)equiv.flange Length of extended part; 100 or 150 mm	-50 kPa {-0.5 kgf/cm²} to maxi- mum flange rated pres- sure. PVC cover; -10 kPa to +1.5 Mpa {-0.1 to 15 kgf/cm²}	To maximum flange rated pressure in either direction.	500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H <sub>2</sub> O}				
72		0-25 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}		or maximum flange rated pressure.		53.9 kPa {5,500 mm H <sub>2</sub> O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				
81	tic pres-	0-25 to 0-500 kPa {0-2,500 to	Rc ¼ or ¼ NPT internal thread (center to center : 64 mm) When with manifold ½ in. socket welding (center to center : 110 mm)	-50 kPa to 42 MPa {-0.5 to 420 kgf/cm²}	42 MPa {420 kgf/cm²} in either direction.	500 kPa {50,000 mm H <sub>2</sub> O}	475 kPa {47,500 mm H <sub>2</sub> O}				
82		0-2.5 to 0-53.9 kPa {0-250 to 0-5,500 mm H <sub>2</sub> O}	,			53.9 kPa {5,500 mm H <sub>2</sub> O}	51.4 kPa {5,250 mm H <sub>2</sub> O}				

Note

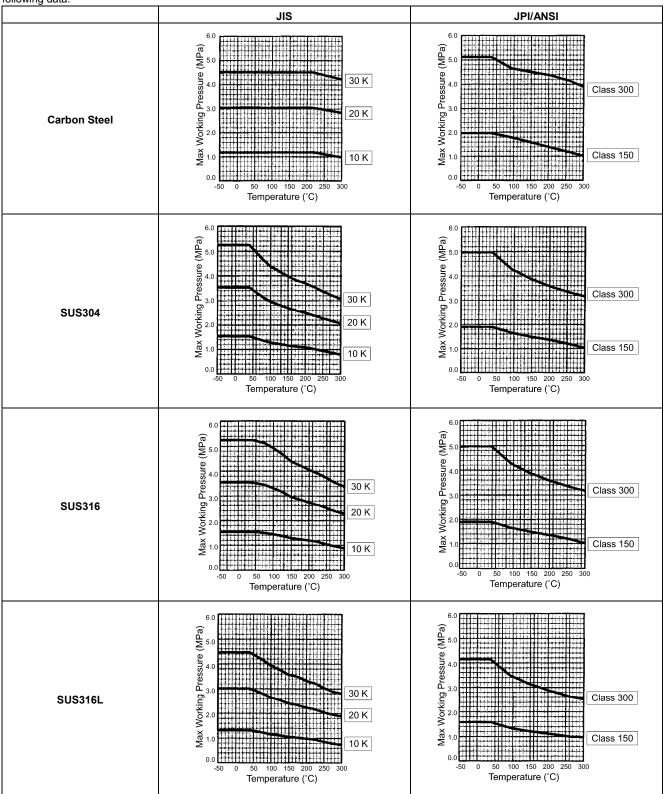
<sup>1)</sup> Elevation + Span  $\leq$  Maximum span, Suppression  $\leq$  Maximum span.

<sup>2)</sup> Refer to the annexed table about Max. working pressure on Flange and remote seal type.

#### Max working pressure

Note 1 : Max working pressure depends on flange rating, flange materials and operating temperature. Please refer to the following data. Operating range of temperature depends on specification of transmitters.

Note 2 : In case of remote sealed type (KKP75, KFKB 75), Max working pressure depends on the smaller value of either 1.05 MPa or following data.



#### **Standard Specification (Continued)**

Item	Specification
- - -	
Model no.	Measuring range kPa ( mmH₂O)
Accuracy	Medeating range in a ( mining)
	0. 05 to 0 local them 50 (0.0 500 to 0 local them 5.000)   0. 50 to 0. 500 (0. 5.000 to 0. 50.000)
KFDB□□ 11	0 - 25 to 0-less than 50 {0-2,500 to 0-less than 5,000} 0 - 50 to 0 - 500 {0 - 5,000 to 0 - 50,000}
KFDB□□ 22	0 - 2.5 to 0-less than 5 {0-250 to 0-less than 500}
Transmitting / Indicating	$\pm 0.75 / \pm 1.0 (\pm 1.25) \% FS^{*1}$ $\pm 0.5 / \pm 1.0 \% FS$
KFDB□□ 33	0 - 0.5 to 0-less than 1 {0-50 to 0-less than 100}
KFDB□□ 44 KFDB□□ 61, 71, 81	0 - 0.1 to 0-less than 0.2 {0-10 to 0-less than 20}
KFDB□□ 62, 72, 82	0 - 2.5 to 0-less than 5 {0-250 to 0-less than 500}
	ng ± 1.0% FS / ±1.5 % FS ± 0.5% FS / ± 1.0% FS
Transmitting / mulcatil	19 1 1.0 1/1 1
Note) *1; When with elev	ation or suppression.
Repeatability	Within 0.3% FS
Dead Band	Within 0.2% FS
ndication	T
Angle	44 degrees
Scale length	150 mm
Pointer	Process variable; Red, Setpoint value; Green
Output indicator (40 mm)	Scale range; 0 to 200 kPa {0 to 2 kgf/cm²} Indicator accuracy; ± 3% FS
Set-point Section	T
Local setting	Internal or external setting by setting knob.
Remote setting	Pneumatic pressure setting of 20 to 100 kPa {0.2 to 1.0 kgf/cm²}
Setting range	0 to 100% FS
Controller	
Control action	P+ Manual reset, PI, PID, PD + Manual reset, PI + Batch, On-Off, Differential gap, P+ External reset, PD, + External reset
Proportional band (P)	5 - 500% (direct or reverse action)
Integral (I) Derivative (D)	0.05 to 30 min. 0.05 to 30 min.
Differential gap	1 to 100% FS, adjustable
Batch setting pressure	60 to 110 kPa { 0.6 - 1.1 kgf /cm <sup>2</sup> } , adjustable
External reset pressure	20 to 100 kPa { 0.2 - 1.0 kgf /cm <sup>2</sup> } , adjustable
Manual reset	0 to 100% FS, adjustable (by pneumatic pressure setting)
Seneral Specification	<u> </u>
Output	20 to 100 kPa {0.2 to 1.0 kgf /cm²}, 0 or Corresponding to supply air pressure (on-off, differential gap)
Minimum load	I.D. 4 mm x 3 m + 20 cm <sup>3</sup>
Supply air pressure	140 ± 14 kPa {1.4 ± 0.14 kgf/cm <sup>2</sup> }
Air consumption	Indicating transmitter (A0) ; 5 L/min [N]
(50% output balanced)	Indicating controller (A1, A3) ; 9 L/min [N]
	Indicating transmitting controller (A2, A4) ; 9 L/min [N]
	Manual controller (M) ; 3 L/min [N]
Saturated air supply capacity	Transmitter output ; 40 L/min [N]
	Controller output ; 40 L/min [N]
	Manual controller output ; 30 L/min [N]
Air connection	Rc ¼ or ¼ NPT internal thread
Ambient temperature	At meter body (process fluid) ; -40 to 120 °C (PVC cover; 0 to 55 °C) At transmitter (ambient) ; -30 to 80 °C
Relative humidity	10 to 90% RH
Case, Door	Enclosure ; Rain-tight and dust-tight, meets JIS F 8001 class 3 splash-proof, NEMA 3, IEC IP 54
200, 2001	Materials ; Case Aluminum die-case
	Door
	Door glass
	Case finish ; Acryl baking finish
	(for corrosion-resistant and silver finish, refer to the optional specification)
Mounting	Panel, 2 in. pipe or flange mounting.
Weight	11.8 kg (when model KFDB12-221122A1P-X)

#### No. SS2-KFD100-0100

Item		Specific	cations		
(1) External SP setting knob (for local setting)	A setting knob is mou	A setting knob is mounted on the door. SP can be adjusted from outsi			
(2) Built-in manual controller (with auto-manual transfer switch)	Consist of manual co	ntrol regulator, two posit	ion transfer switch and	d balance check button.	
(3) With manifold valve (except type 6□ / 7□ detector)	Manifold valve Direct Mounting type FKFD Without Extension type With Extension type			High pressure type NZ16	
	KFDB1122		<b>y</b>		
	" -33 " -44 " -81	~	<b>&gt;</b>		
	" -82			•	
(4) Elevation , Suppression	*	limit of input range is ab			
(5) Pressure regulator with filter (hot applicable to panel mounting type)	Pressure regulator with filter plus 40 mm pressure gauge.				
(6) High accuracy type (applicable model KFDB□□-11-22)	Model no.     KFDB□□ -11 50     KFDB□□ -22 5     KFDB□□ -11 25     KFDB□□ -22 2.5	<u>`</u>	to less than 50,000}	Accuracy ±0.25 (±0.375)*1 ±0.5 (±0.75)*1	

Note) \*1: When with elevation or suppression.

### Optional Semi-standard and Special Specification

	Item	Applicable Models	Specifications
(1)	Vacuum use (Y23)	KFDB□□ - 11, 22, 6□, 7□, 8□	Relation of Process temperature and Pressure
(6)		(Fig 1.) KFDB□□ - 7□ (Fig 2.)	Figure 1.  101.3  OPERABLE (760)  SSU  RANGE (760)  RANGE (760)  SSU  RANGE (760)  101.3  1100)  OPERABLE (760)  Au  101.3  1100)  OPERABLE (760)  Au  101.3  1100)  OPERABLE (760)  Au  100.120
(2)	High temperature use (Y62)	KFDB□□ - 7□ (Fig 3.)	3.2 (24) (24) (24) (24) (24) (24) (24) (24
(3)	High tempera- ture-Vacuum use (Y62+Y23)	KFDB□□ - 7□ (Fig 4.)	PERABLE RANGE    101 3
			Max. operating pressure; 5 MPa {50 kgf/cm²} Max. operating temperature; 250 °C (below 120 °C at meter body) Steam piping connection; PT ¼ or ¼ NPT internal thread Material; Carbon steel (SF45A)
(5)	Stainless steel bolts (Y66)	KFDB□□-11, 22, 33, 6□, 8□	SUS304 stainless steel is used for meter body fixing bolts.  Max. operating pressure; [MPa]
			SF45A SUS316 Monel PVC
			KFDB□□ - 11, 22, 6□   6   6   6   1.5
			"     -33     2.5     2.5     2.5     1       "     -8□     23     23     -     -
. ,	Corrosion resistant and silver finish (Y138)	All the KFD models	Corrosion-resistant finish with baked acryl (Y138A); Resistant against corrosive gases. Corrosion-proof finish with baked epoxy resin (Y138B): Resistant against corrosive liquids. Regular silver finish with baked acryl (Y138C): To suppress temperature rise caused by direct sunlight or other cause. Corrosion-resistant silver finish with baked acryl (Y138D): To suppress temperature rise caused as above and to be resistance against corrosive gases. (note: silver finish is not resistant against alkaline gases.)
(7)			Time Constant:
	mechanism (Y169)	(when measuring element material is SUS316 or SUS316L.)	Model no. Time constant (continuously variable) Min. Max.
			KFDB□□ -11, 22, 8□ 0.5 sec. or less 30 sec. or over
			KFDB□□ -33, 6□         2 sec. or less         30 sec. or over           KFDB□□ - 7□         6 sec. or less         50 sec. or over
			Note: KFDB□□-44 is with min.2 sec. or less and max. 15 sec. or over
(8)		KFDB□□-11, 22	Applicable only when cover material is carbon steel or SUS 316
(9)	process piping (Y171) For oxygen measure-	All the KFD models	(installation method is limited to that on a 2-inch horizontal pipe) Liquid fill; Fluorine oil
	ment (Y182)		Operating temperature (both fluid and ambient); -10 to 60 °C Wet-part treatment; Treated for degreasing
(10)	For chlorine gas	KFDB□□-11, 22, 33, 6□, 7□, 8□	Liquid fill ; Fluorine oil
	measurement (Y183)	is tantalum.)	Operating temperature (both fluid and ambient); -10 to 80 °C Wet-part treatment; Treated for degreasing
(11)	Special order items	All the KFD models	1) Door lock
	(the items mentioned in the right are avail-		Stainless steel tag plate     AUTO/MAN switch viewing window
	able as special order item.)		Pressure gauge (40 mm) for transmitting signal

#### **MODEL SELECTION**

В	asic mode	model no.					Selections							
Туре	Function	Control action	Type of detector	Cover or mate	U		e element terial	Flange rating	Capillary tube length	Length of extended part of flange	Air connection	Pressure unit / Output	Mounting	Options
				HP*2	LP*3	HP	LP					·		
KFD	1	II	III	IV	V	VI	VII	VIII	IV	X	ΧI	XII	XIII	XIV

I	B0	Indicating transmitter	
	B1	Indicating controller	(local type)
	B2	Indicating transmitting controller	(local type)
	В3	Indicating controller	(cascade type)
	B4	Indicating transmitting controller	(cascade type)

П	0	No selection	5	PI + Batch
	1	P + Manual reset	6	On-Off
	2	PI	7	Differential gap
	3	PID	8	P + External reset
	4	PD + Manual reset	9	PD + External reset

Ш	11	Standard type	025 to 0500 kPa
			{02,500 to 0 50,000 mm H <sub>2</sub> O}
	22	Standard type	02.5 to 053.9 kPa
			{0250 to 0 50,000 mm H <sub>2</sub> O}
	33	Standard type	00.5 to 06 kPa
			{050 to 0 600 mm H <sub>2</sub> O}
	44	Standard type	00.1 to 01.2 kPa
			{010 to 0 120 mm H₂O}
	61	Flange type	025 to 0500 kPa
			{02,500 to 0 50,000 mm H <sub>2</sub> O}
	62	Flange type	02.5 to 053.9 kPa
			{0250 to 0 5,500 mm H <sub>2</sub> O}
	71	Remote seal diaphragm type	025 to 0500 kPa
			{02,500 to 0 50,000 mm H <sub>2</sub> O}
	72	Remote seal diaphragm type	02.5 to 053.9kPa
			{0250 to 0 5,500 mm H <sub>2</sub> O}
	81	High static pressure type	025 to 0500 kPa
			{02,500 to 050,000 mm H <sub>2</sub> O}
	82	High static pressure type	025 to 053.9 kPa
			{0250 to 0 5,500 mm H <sub>2</sub> O}

IV	1	Carbon steel (SF45A)
	2	SUS316 (applicable type 11, 22, 33, 44, or 8□ detector.)
	3	Monel lining (base SUS316) (applicable to type 11, 22, or 33
		detector.)
	5	Rigid PVC (applicable type 11, 22, 33 detector.)
	7	SUS304 (applicable to type 6□ or 7□ detector.)

V	1	Carbon steel (SF45A)
	2	SUS316 (applicable type 11, 22, 33, 44, 6□ or 8□ detector.)
	3	Monel lining (base SUS316) (applicable to type11, 22, 33 or 6□
		detector.)
	5	Rigid PVC (applicable type 11, 22, 33 or 6□ detector.)
	7	SUS304 (applicable to type 7□ detector.)

VI	2	SUS316 (diaphragm; SUS316L, SUS316 in case of type 44)
	3	Monel (excluding type 44 and extended diaphragm of 6□ or 7□
		detector.)
	4	Tantalum (excluding type 44 and extended diaphragm of 6□ or
		7□ detector.)
	8	SUS316L (excluding type 44 detector.)

- [Notes]
  1) For material of cover and flange.
  \*1. Cover material denote for detector type 11/22/33/44/61 LP<sup>-3</sup>/62LP<sup>-3</sup>/81 or 82.
  Flange materials denote for detector type 61HP<sup>-2</sup>/62HP<sup>-2</sup>/71 or 72.
  \*2. For detector type 61 or 62; Flange material
  \*3. For detector type 61 or 62; Chamber cover material

VII	2	SUS316 (diaphragm; SUS316L, SUS316 in case of type 44)
	3	Monel ( excluding type 44 and extended diaphragm of 7□ de-
		tector.)
	4	Tantalum (excluding type 44 and extended diaphragm of 7□
		detector.)
	8	SUS316L (excluding type 44 detector.)

VIII		SUS316 (diaphragm; SUS316L, SUS	3316 in case of type	e 44)
	1	80 mm-JIS 10K (RF) equiv. flange		71
	2	80 mm-JIS 30K (RF) equiv. flange	Flush diaphragm	ō
	3	3 inANSI 150 (RF)equiv. flange	type	s 6í
	4	3 inANSI 300 (RF) equiv. flange	J	pe i ctor
	5	100 mm-JIS 10K (RF) equiv. flange		le type i detector
	6	100 mm-JIS 30K (RF) equiv. flange	Extended dia-	cab (
	7	4 inANSI 150 (RF)equiv. flange	phragm type	Applicable de
	8	4 inANSI 300 (RF) equiv. flange	) l	٨

IX		Blank (applicable to type 11, 22, 33, 44, 6□ or 8 □ detector)
	02	2 m (applicable to type 7□ detector.)
	03	3 m (applicable to type 7□ detector.)
	05	5 m (applicable to type 7□ detector.)

Х		Blank (applicable to type 11, 22, 33, 44, 6□ or 8 □ detector.)	
	00	Applicable to flush diaphragm, wafer and button diaphragm type.)	
	10	0 100 mm (applicable to extended diaphragm of type 6□ or 7□	
		detector.)	
	15	150 mm (applicable to extended diaphragm of type 6□ or 7□	
		detector.)	

ΧI	Α	Rc ¼ internal thread (When this option chosen, instruction plate
		becomes Japanese version.)
	В	1/4 NPT internal thread (When this option chosen, instruction
		plate becomes Japanese version.)

XII	1	0.2 to 1.0 kgf/ cm <sup>2</sup>
	2	3 to 15 PSI
	3	0.2 to 1.0 bar
	4	20 to 100 kPa
	8	19.6 to 98.1 kPa (equality to 0.2 to 1.0 kgf/cm <sup>2</sup> )

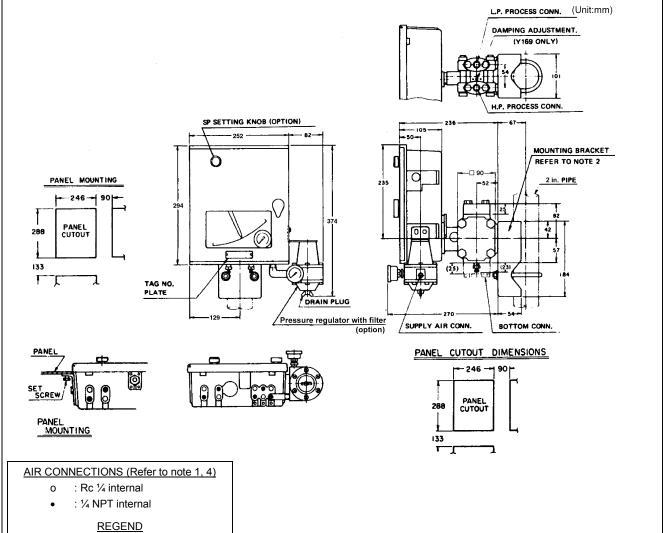
XIII	Р	Panel mounting (not applicable to with air-set.)
	Т	2 in. pipe mounting
	F	Flange mounting (applicable to type 61 or 62 detector.)

ΧIV	-X	No selection	
	-M	Built in manual controller (with auto/manual transfer switch) (applicable to type B <sub>1</sub> , B <sub>2</sub> , B <sub>3</sub> or B <sub>4</sub> controller.)	
	-K	With external SP setting knob (applicable to type B <sub>1</sub> or B <sub>2</sub> con-	
		troller.)	
	-5	Elevation	
	-6	Suppression	
	-7	Pressure regulator with filter	

When specifying semi- standard option (Y□) not listed in model no. table, please write as; KFDB11Y-112222A1T-M,K,6,7 (Y66,Y138).

Please consult with factory in case of a multiple of "Y" spec. are required.)

#### **DIMENSIONS**



ESP: EXTENAL SP SIGNAL (FOR CASCADE TYPE ONLY)

: TRANSMITTING SIGNAL (FOR TRANSMITTER ONLY)

**OUT: CONTROLLED SIGNAL RES: EXTERNAL RESET SIGNAL** 

(FOR EXTERNAL RESET TYPE ONLY)

SUP: SUPPLY AIR PRESSURE

#### Notes:

- 1) The holes not to be used for connection are plugged.
- These holes in the bracket enable the controller to be mounted in various position.
- For manual reset provision, "SUP" and "RES" have been preconnected.
- This dimensions are of bourdon type detector. (detector model nos 11~14). Caution 4) must be taken to dimensions which depend on the shape of elements. (refer to the reference specification sheets at the rear of this sheet.)

#### **Ordering Information**

When ordering please specify;

1) Model no.

2) Pressure range

3) Options

Please read the "Terms and Conditions" from the following URL before

http://www.azbil.com/products/bi/order.html

Specifications are subject to change without notice.

# azbil

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